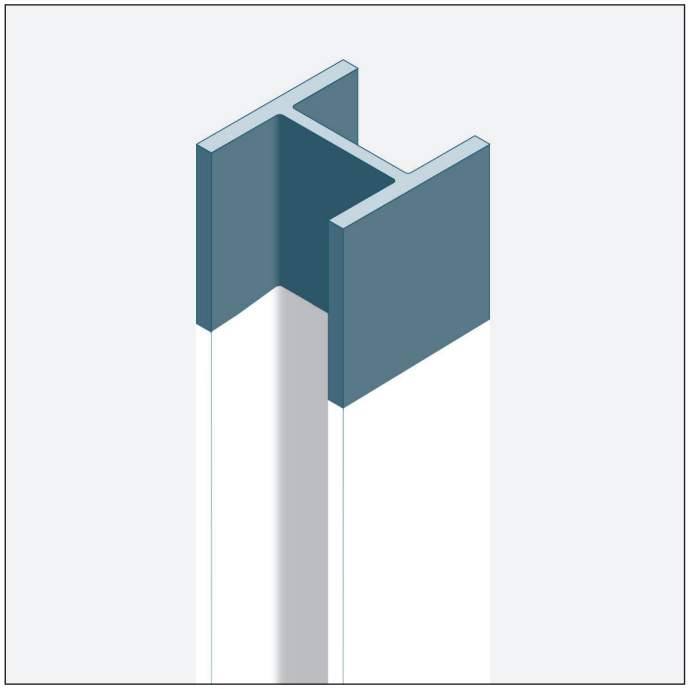
PILASTRI E TRAVI IN ACCIAIO



RESISTENZA AL FUOCO: R15-90

PER MASSIVITÀ FINO A 320 (m^{-1})

- **Supporto:** pilastri o travi in acciaio
- **Rivestimento protettivo:** pittura intumescente F62 PAINT S (vedi tabelle ETA 21/0474 in funzione della massività)
- **Applicazione:** a pennello, a rullo o a spruzzo
- **Resa:** 1 kg/m^2 pari a 497 µ
- **Preparazione del fondo:** ove non presente, utilizzare primer anticorrosivo F62 PRIMER S. Nel caso di strutture zincate utilizzate F62 PRIMER Z spessore 45-60 µ
- **Finitura:** utilizzare smalto F62 FINISH S, non previsto ai fini antincendio, per protezione dagli agenti atmosferici con uno spessore 60-95 µ

Rapporto di classificazione: ETA 21/0474
Norma di prova: EN 13381-8

DESCRIZIONE DI CAPITOLATO

Fornitura e posa in opera di protezione di travi o pilastri in acciaio con resistenza al fuoco R15/30/60/90 realizzata con vernice intumescente antincendio in dispersione acquosa F62 PAINT S in conformità al rapporto di classificazione ETA 21/0474 e secondo norma EN 13381-8. La vernice sarà applicata a rullo, a pennello o a spruzzo. Per le modalità di applicazione si veda apposita scheda tecnica.

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PILASTRI DI ACCIAIO

Per profili aperti.
Spess. minimo (in micron) di F62 PAINT S
in funzione della temperatura critica $\theta_{a,cr}$



PILASTRI

TEMPERATURA CRITICA $\theta_{a,cr}$ 500°C

Fattore di sezione	Classificazione di resistenza al fuoco			
(m^{-1})	R15	R30	R60	R90
≤65	221	221	618	747
70	221	221	636	879
75	221	221	654	1011
80	221	221	671	1142
85	221	221	689	1274
90	221	221	707	1405
95	221	221	725	–
100	221	226	743	–
110	221	238	779	–
120	221	249	811	–
130	221	260	839	–
140	221	270	867	–
150	221	279	895	–
160	221	289	923	–
170	221	297	951	–
180	221	306	979	–
190	221	314	1007	–
200	221	322	1035	–
210	221	329	1063	–
220	221	336	1091	–
230	221	343	1118	–
240	221	350	1146	–
250	221	356	1174	–
260	221	362	1202	–
270	221	368	1230	–
280	221	374	1258	–
290	221	380	1286	–
300	221	385	1314	–
310	221	390	1342	–
320	221	395	1370	–

TEMPERATURA CRITICA $\theta_{a,cr}$ 550°C

Fattore di sezione	Classificazione di resistenza al fuoco			
(m^{-1})	R15	R30	R60	R90
≤65	221	221	547	486
70	221	221	562	557
75	221	221	579	629
80	221	221	591	700
85	221	221	606	771
90	221	221	621	843
95	221	221	635	914
100	221	221	650	986
110	221	221	679	1129
120	221	221	709	1271
130	221	221	738	1414
140	221	221	768	–
150	221	221	797	–
160	221	221	825	–
170	221	221	852	–
180	221	221	879	–
190	221	221	907	–
200	221	221	934	–
210	221	221	961	–
220	221	221	989	–
230	221	221	1016	–
240	221	221	1043	–
250	221	221	1070	–
260	221	221	1098	–
270	221	221	1125	–
280	221	221	1152	–
290	221	221	1180	–
300	221	221	1207	–
310	221	221	1234	–
320	221	221	1262	–

TEMPERATURA CRITICA $\theta_{a,cr}$ 600°C

Fattore di sezione	Classificazione di resistenza al fuoco			
(m^{-1})	R15	R30	R60	R90
≤65	221	221	511	486
70	221	221	520	557
75	221	221	529	629
80	221	221	537	700
85	221	221	546	727
90	221	221	555	745
95	221	221	563	764
100	221	221	572	782
110	221	221	590	848
120	221	221	612	944
130	221	221	641	1040
140	221	221	670	1137
150	221	221	699	1233
160	221	221	728	1325
170	221	221	757	1408
180	221	221	788	–
190	221	221	814	–
200	221	221	842	–
210	221	221	871	–
220	221	221	899	–
230	221	221	927	–
240	221	221	955	–
250	221	221	984	–
260	221	221	1012	–
270	221	221	1040	–
280	221	221	1068	–
290	221	221	1097	–
300	221	221	1125	–
310	221	221	1153	–
320	221	221	1181	–

TEMPERATURA CRITICA $\theta_{a,cr}$ 650°C

Fattore di sezione	Classificazione di resistenza al fuoco			
(m^{-1})	R15	R30	R60	R90
≤65	221	221	361	486
70	221	221	370	557
75	221	221	379	629
80	221	221	387	700
85	221	221	396	705
90	221	221	404	709
95	221	221	413	714
100	221	221	421	718
110	221	221	438	748
120	221	221	455	779
130	221	221	472	815
140	221	221	489	866
150	221	221	506	916
160	221	221	523	967
170	221	221	540	1017
180	221	221	557	1068
190	221	221	574	1118
200	221	221	591	1169
210	221	221	648	1219
220	221	221	743	1270
230	221	221	810	1323
240	221	221	836	1381
250	221	221	861	1438
260	221	221	886	–
270	221	221	912	–
280	221	221	937	–
290	221	221	962	–
300	221	221	988	–
310	221	221	1013	–
320	221	221	1039	–

TRAVI DI ACCIAIO

Per profili aperti.
Spessore minimo (in micron) di F62 PAINT S
in funzione della temperatura critica $\theta_{a,cr}$



TEMPERATURA CRITICA $\theta_{a,cr}$ 500°C

Fattore di sezione	Classificazione di resistenza al fuoco			
(m^{-1})	R15	R30	R60	R90
≤65	214	214	528	747
70	214	214	528	879
75	214	214	528	1011
80	214	214	528	1142
85	214	214	528	1274
90	214	214	528	1405
95	214	214	528	–
100	214	214	528	–
110	214	214	548	–
120	214	214	599	–
130	214	214	648	–
140	214	214	694	–
150	214	214	739	–
160	214	214	785	–
170	214	214	830	–
180	214	214	876	–
190	214	214	922	–
200	214	214	947	–
210	214	214	1063	–
220	214	214	1091	–
230	214	214	1118	–
240	214	214	1146	–
250	214	214	1174	–
260	214	216	1202	–
270	214	368	1230	–
280	214	373	1258	–
290	214	378	1286	–
300	214	383	1314	–
310	214	388	1342	–
320	214	392	1370	–

TEMPERATURA CRITICA $\theta_{a,cr}$ 550°C

Fattore di sezione	Classificazione di resistenza al fuoco			
(m^{-1})	R15	R30	R60	R90
≤65	214	214	410	486
70	214	214	410	557
75	214	214	410	629
80	214	214	410	700
85	214	214	410	771
90	214	214	410	801
95	214	214	410	801
100	214	214	410	801
110	214	214	428	830
120	214	214	474	903
130	214	214	520	1414
140	214	214	562	–
150	214	214	610	–
160	214	214	656	–
170	214	214	699	–
180	214	214	741	–
190	214	214	784	–
200	214	214	826	–
210	214	214	869	–
220	214	214	911	–
230	214	214	1016	–
240	214	214	1043	–
250	214	214	1070	–
260	214	214	1098	–
270	214	214	1125	–
280	214	214	1152	–
290	214	214	1180	–
300	214	214	1207	–
310	214	214	1234	–
320	214	214	1262	–

TEMPERATURA CRITICA $\theta_{a,cr}$ 600°C

Fattore di sezione	Classificazione di resistenza al fuoco			
(m^{-1})	R15	R30	R60	R90
≤65	214	214	214	486
70	214	214	214	557
75	214	214	214	629
80	214	214	214	700
85	214	214	214	727
90	214	214	214	745
95	214	214	214	764
100	214	214	214	782
110	214	214	214	848
120	214	214	223	944
130	214	214	356	1040
140	214	214	437	1137
150	214	214	467	1233
160	214	214	497	1325
170	214	214	527	1408
180	214	214	557	–
190	214	214	587	–
200	214	214	617	–
210	214	214	673	–
220	214	214	769	–
230	214	214	865	–
240	214	214	926	–
250	214	214	984	–
260	214	214	1012	–
270	214	214	1040	–
280	214	214	1068	–
290	214	214	1097	–
300	214	214	1125	–
310	214	214	1153	–
320	214	214	1181	–

TEMPERATURA CRITICA $\theta_{a,cr}$ 650°C

Fattore di sezione	Classificazione di resistenza al fuoco			
(m^{-1})	R15	R30	R60	R90
≤65	214	214	214	486
70	214	214	214	557
75	214	214	214	629
80	214	214	214	700
85	214	214	214	705
90	214	214	214	709
95	214	214	214	714
100	214	214	214	718
110	214	214	214	748
120	214	214	214	779
130	214	214	239	815
140	214	214	279	866
150	214	214	319	916
160	214	214	358	967
170	214	214	398	1017
180	214	214	445	1068
190	214	214	504	1118
200	214	214	563	1169
210	214	214	621	1219
220	214	214	680	1270
230	214	214	739	1323
240	214	214	797	1381
250	214	214	856	1438
260	214	214	910	–
270	214	214	945	–
280	214	214	949	–
290	214	214	949	–
300	214	214	949	–
310	214	214	1013	–
320	214	214	1039	–

VALORI DEI FATTORI DI SEZIONE E CLASSI DI DUTTILITÀ DI PROFILATI LAMINATI

PROFILO			FLESSIONE			COMPRESSIONE		
C	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
C 75 x 6,1	311	356	1	1	–	1	1	–
C 75 x 7,4	259	298	1	1	–	1	1	–
C 75 x 8,9	219	254	1	1	–	1	1	–
C 100 x 8	301	341	1	1	–	1	1	–
C 100 x 10,8	225	256	1	1	–	1	1	–
C 130 x 10,4	285	320	1	1	–	1	1	–
C 130 x 13	219	247	1	1	–	1	1	–
C 150 x 12,2	277	308	1	1	–	1	1	–
C 150 x 15,6	218	244	1	1	–	1	1	–
C 150 x 19,3	177	199	1	1	–	1	1	–
C 180 x 14,6	266	295	1	1	–	1	1	–
C 180 x 18,2	213	237	1	1	–	1	1	–
C 180 x 22	178	199	1	1	–	1	1	–
C 200 x 17,1	234	260	1	1	–	1	2	–
C 200 x 20,5	199	222	1	1	–	1	1	–
C 200 x 27,9	146	164	1	1	–	1	1	–
C 230 x 19,9	244	268	1	1	–	1	2	–
C 230 x 22	219	241	1	1	–	1	1	–
C 230 x 30	165	182	1	1	–	1	1	–
C 250 x 22,8	218	240	1	1	–	2	3	–
C 250 x 30	167	185	1	1	–	1	1	–
C 250 x 37	141	157	1	1	–	1	1	–
C 250 x 45	114	127	1	1	–	1	1	–
C 310 x 30,8	192	210	1	1	–	2	4	–
C 310 x 37	162	178	1	1	–	1	1	–
C 310 x 45	131	145	1	1	–	1	1	–
C 380 x 50,4	150	163	1	1	–	1	2	–
C 380 x 60	125	137	1	1	–	1	1	–
C 380 x 74	100	110	1	1	–	1	1	–

PROFILO			FLESSIONE			COMPRESSIONE		
CH	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
CH 76x38x7	292	336	1	1	–	1	1	–
CH 102x51x10	258	296	1	1	–	1	1	–
CH 127x64x15	222	255	1	1	–	1	1	–
CH 152x76x18	224	258	1	1	–	1	1	–
CH 152x89x24	180	210	1	1	–	1	1	–
CH 178x76x21	210	239	1	1	–	1	1	–
CH 178x89x27	175	201	1	1	–	1	1	–
CH 203x76x24	203	228	1	1	–	1	1	–
CH 203x89x30	171	194	1	1	–	1	1	–
CH 229x76x26	200	223	1	1	–	1	1	–
CH 229x89x33	167	188	1	1	–	1	1	–
CH 245x76x28	196	217	1	1	–	1	1	–
CH 245x89x36	163	183	1	1	–	1	1	–
CH 305x89x42	159	175	1	1	–	1	1	–
CH 305x102x46	153	170	1	1	–	1	1	–
CH 305x102x55	149	164	1	1	–	1	2	–
CH 432x102x65	138	151	1	1	–	1	2	–

PROFILO			FLESSIONE			COMPRESSIONE		
H	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
H 100x100x6x8	219	265	1	1	–	1	1	–
H 125x125x6,5x9	199	241	1	1	–	1	1	–
H 150x75x5x7	281	323	1	1	–	1	1	–
H 150x150x7x10	182	220	1	1	–	1	1	–
H 175x175x7,5x11	163	197	1	1	–	1	1	–
H 200x100x4,5x7	295	339	1	1	–	2	4	–
H 200x100x5,5x8	253	291	1	1	–	1	2	–
H 200x200x8x12	151	183	1	2	–	1	2	–
H 200x200x12x12	135	164	1	2	–	1	2	–
H 250x125x5x8	264	303	1	1	–	4	4	–
H 250x125x6x9	230	264	1	1	–	2	4	–
H 250x250x11x11	148	179	3	3	–	3	3	–
H 250x250x9x14	132	160	1	2	–	1	2	–
H 250x250x14x14	117	141	1	3	–	1	3	–
H 300x150x5,5x8	247	284	1	3	–	4	4	–
H 300x150x6,5x9	217	249	1	2	–	3	4	–
H 300x300x12x12	136	165	3	4	–	3	4	–
H 300x300x10x15	123	148	1	3	–	1	3	–
H 300x300x15x15	110	132	2	3	–	2	3	–
H 350x175x6x9	225	258	1	3	–	4	4	–
H 350x175x7x11	189	217	1	1	–	4	4	–
H 350x350x13x13	126	152	3	4	–	3	4	–
H 350x350x10x16	117	141	2	3	–	2	3	–
H 350x350x16x16	103	124	3	3	–	3	3	–
H 350x350x12x19	99	119	1	3	–	1	3	–
H 350x350x19x19	87	105	1	3	–	1	3	–
H 400x300x10x16	123	145	1	3	–	2	3	–
H 400x400x15x15	107	130	3	4	–	3	4	–
H 400x400x11x18	103	124	3	3	–	3	3	–
H 400x400x18x18	90	109	3	3	–	3	3	–
H 400x400x13x21	89	107	1	3	–	1	3	–
H 400x400x21x21	78	94	1	3	–	1	3	–
H 400x400x18x28	67	80	1	1	–	1	1	–
H 400x400x20x35	55	67	1	1	–	1	1	–
H 400x400x30x50	39	47	1	1	–	1	1	–
H 500x200x9x14	156	176	1	1	–	4	4	–
H 500x200x10x16	139	157	1	1	–	4	4	–
H 500x200x11x19	121	137	1	1	–	3	4	–
H 500x300x11x15	129	150	1	3	–	3	4	–
H 500x300x11x18	115	134	1	2	–	3	4	–
H 600x300x12x17	119	137	1	2	–	4	4	–
H 600x300x12x20	108	124	1	1	–	4	4	–
H 600x300x14x23	94	108	1	1	–	2	4	–
H 700x300x13x20	107	122	1	1	–	4	4	–
H 700x300x13x24	97	110	1	1	–	4	4	–
H 800x300x14x22	101	114	1	1	–	4	4	–
H 800x300x14x26	93	104	1	1	–	4	4	–
H 900x300x15x23	98	109	1	1	–	4	4	–
H 900x300x16x28	86	96	1	1	–	4	4	–
H 900x300x18x34	74	82	1	1	–	4	4	–

VALORI DEI FATTORI DI SEZIONE E CLASSI DI DUTTILITÀ DI PROFILATI LAMINATI

PROFILO			FLESSIONE			COMPRESSIONE		
HD	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
HD 260 x 68,2	141	171	2	3	3	2	3	3
HD 260 x 93,0	105	127	1	1	2	1	1	2
HD 260 x 114	86	104	1	1	1	1	1	1
HD 260 x 142	71	86	1	1	1	1	1	1
HD 260 x 172	59	72	1	1	1	1	1	1
HD 320 x 74,2	152	184	3	4	4	3	4	4
HD 320 x 97,6	117	141	1	3	3	1	3	3
HD 320 x 127	91	110	1	1	2	1	1	2
HD 320 x 158	74	89	1	1	1	1	1	1
HD 320 x 198	60	72	1	1	1	1	1	1
HD 320 x 245	50	60	1	1	1	1	1	1
HD 320 x 300	42	50	1	1	1	1	1	1
HD 360 x 134	104	125	2	3	3	2	3	3
HD 360 x 147	95	114	1	3	3	1	3	3
HD 360 x 162	87	105	1	2	3	1	2	3
HD 360 x 179	79	95	1	1	2	1	1	2
HD 360 x 196	72	87	1	1	1	1	1	1
HD 400 x 187	78	94	1	2	3	1	2	3
HD 400 x 216	68	82	1	1	1	1	1	1
HD 400 x 237	63	76	1	1	1	1	1	1
HD 400 x 262	57	69	1	1	1	1	1	1
HD 400 x 287	52	63	1	1	1	1	1	1
HD 400 x 314	48	58	1	1	1	1	1	1
HD 400 x 347	44	53	1	1	1	1	1	1
HD 400 x 382	40	49	1	1	1	1	1	1
HD 400 x 421	37	45	1	1	1	1	1	1
HD 400 x 463	34	41	1	1	1	1	1	1
HD 400 x 509	31	38	1	1	1	1	1	1
HD 400 x 551	29	35	1	1	1	1	1	1
HD 400 x 592	28	33	1	1	1	1	1	1
HD 400 x 634	26	31	1	1	1	1	1	1
HD 400 x 677	25	30	1	1	1	1	1	1
HD 400 x 744	23	27	1	1	1	1	1	1
HD 400 x 818	21	25	1	1	1	1	1	1
HD 400 x 900	19	23	1	1	1	1	1	1
HD 400 x 990	18	22	1	1	1	1	1	1
HD 400 x 1086	17	20	1	1	1	1	1	1

PROFILO			FLESSIONE			COMPRESSIONE		
HE	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
HE 100 AA	290	355	1	3	3	1	3	3
HE 100 A	217	264	1	1	1	1	1	1
HE 100 B	180	218	1	1	1	1	1	1
HE 100 M	96	116	1	1	1	1	1	1
HE 120 AA	296	361	2	3	4	2	3	4
HE 120 A	220	267	1	1	2	1	1	2
HE 120 B	167	202	1	1	1	1	1	1
HE 120 M	92	111	1	1	1	1	1	1
HE 140 AA	281	342	3	3	4	3	3	4

PROFILO			FLESSIONE			COMPRESSIONE		
HE	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
HE 140 A	208	253	1	2	3	1	2	3
HE 140 B	155	187	1	1	1	1	1	1
HE 140 M	88	106	1	1	1	1	1	1
HE 160 AA	244	297	3	3	4	3	3	4
HE 160 A	192	234	1	2	3	1	2	3
HE 160 B	140	169	1	1	1	1	1	1
HE 160 M	83	100	1	1	1	1	1	1
HE 180 AA	229	279	3	3	4	3	3	4
HE 180 A	187	226	1	3	3	1	3	3
HE 180 B	131	159	1	1	1	1	1	1
HE 180 M	80	96	1	1	1	1	1	1
HE 200 AA	211	256	3	4	4	3	4	4
HE 200 A	174	211	1	3	3	1	3	3
HE 200 B	122	147	1	1	1	1	1	1
HE 200 M	76	92	1	1	1	1	1	1
HE 220 AA	200	242	3	4	4	3	4	4
HE 220 A	161	195	1	3	3	1	3	3
HE 220 B	115	140	1	1	1	1	1	1
HE 220 M	73	88	1	1	1	1	1	1
HE 240 AA	185	225	3	4	4	3	4	4
HE 240 A	147	178	1	3	3	1	3	3
HE 240 B	108	131	1	1	1	1	1	1
HE 240 M	61	73	1	1	–	1	1	–
HE 260 AA	176	214	3	4	4	3	4	4
HE 260 A	141	171	2	3	3	2	3	3
HE 260 B	105	127	1	1	2	1	1	2
HE 260 M	59	72	1	1	1	1	1	1
HE 280 AA	168	204	3	4	4	3	4	4
HE 280 A	136	165	2	3	4	2	3	4
HE 280 B	102	123	1	1	2	1	1	2
HE 280 M	59	71	1	1	1	1	1	1
HE 300 AA	158	192	3	4	4	3	4	4
HE 300 A	126	153	2	3	3	2	3	3
HE 300 B	96	116	1	1	3	1	1	3
HE 300 M	50	60	1	1	1	1	1	1
HE 320 AA	152	184	3	4	4	3	4	4
HE 320 A	117	141	1	3	3	1	3	3
HE 320 B	91	110	1	1	2	1	1	2
HE 320 M	50	60	1	1	1	1	1	1
HE 340 AA	147	177	3	4	4	3	4	4
HE 340 A	112	134	1	3	3	1	3	3
HE 340 B	88	106	1	1	1	1	1	1
HE 340 M	50	60	1	1	1	1	1	1
HE 360 AA	142	170	3	4	4	3	4	4
HE 360 A	107	128	1	2	3	1	2	3
HE 360 B	86	102	1	1	1	1	1	1
HE 360 M	51	61	1	1	1	1	1	1
HE 400 AA	135	161	3	3	4	3	3	4
HE 400 A	101	120	1	1	3	1	2	3
HE 400 B	82	97	1	1	1	1	1	1
HE 400 M	52	62	1	1	1	1	1	1
HE 450 AA	133	156	3	3	4	3	4	4
HE 450 A	96	113	1	1	1	1	2	3

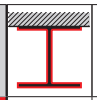
VALORI DEI FATTORI DI SEZIONE E CLASSI DI DUTTILITÀ DI PROFILATI LAMINATI

PROFILO			FLESSIONE			COMPRESSIONE		
HE	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
HE 450 B	79	93	1	1	1	1	1	2
HE 450 M	53	62	1	1	1	1	1	1
HE 500 AA	130	152	2	3	3	2	4	4
HE 500 A	92	107	1	1	1	1	3	4
HE 500 B	76	89	1	1	1	1	2	2
HE 500 M	55	63	1	1	1	1	1	1
HE 550 AA	123	142	1	3	3	3	4	4
HE 550 A	90	104	1	1	1	2	4	4
HE 550 B	76	88	1	1	1	1	2	3
HE 550 M	56	64	1	1	1	1	1	1
HE 600 AA	120	138	1	3	3	3	4	4
HE 600 A	89	102	1	1	1	2	4	4
HE 600 B	75	86	1	1	1	1	3	4
HE 600 M	57	65	1	1	1	1	1	1
HE 600 x 337	49	56	1	1	1	1	1	1
HE 600 x 399	42	48	1	1	1	1	1	1
HE 650 AA	118	135	1	3	3	4	4	4
HE 650 A	87	100	1	1	1	3	4	4
HE 650 B	74	85	1	1	1	2	3	4
HE 650 M	58	66	1	1	1	1	1	2
HE 650 x 343	50	57	1	1	1	1	1	1
HE 650 x 407	43	49	1	1	1	1	1	1
HE 700 AA	114	129	1	2	3	4	4	4
HE 700 A	85	96	1	1	1	3	4	4
HE 700 B	72	82	1	1	1	2	4	4
HE 700 M	59	67	1	1	1	1	2	3
HE 700 x 352	51	58	1	1	1	1	1	1
HE 700 x 418	44	50	1	1	1	1	1	1
HE 800 AA	108	122	1	2	3	4	4	4
HE 800 A	84	94	1	1	1	4	4	4
HE 800 B	72	81	1	1	1	3	4	4
HE 800 M	60	68	1	1	1	1	3	4
HE 800 x 373	52	59	1	1	1	1	2	2
HE 800 x 444	44	50	1	1	1	1	1	1
HE 900 AA	101	113	1	1	2	4	4	4
HE 900 A	81	90	1	1	1	4	4	4
HE 900 B	70	78	1	1	1	3	4	4
HE 900 M	62	69	1	1	1	2	4	4
HE 900 x 391	54	60	1	1	1	1	3	4
HE 900 x 466	45	51	1	1	1	1	1	2
HE 1000 AA	98	108	1	1	–	4	4	–
HE 1000 x 249	88	97	1	1	2	4	4	4
HE 1000 A	81	89	1	1	2	4	4	4
HE 1000 B	70	78	1	1	1	4	4	4
HE 1000 M	64	70	1	1	1	3	4	4
HE 1000 x 393	57	63	1	1	1	2	4	4
HE 1000 x 415	54	60	1	1	1	2	3	4
HE 1000 x 438	51	57	1	1	1	1	3	4
HE 1000 x 494	46	51	1	1	1	1	2	3
HE 1000 x 584	39	44	1	1	1	1	1	2

PROFILO			FLESSIONE			COMPRESSIONE		
HL	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
HL 920 x 345	69	62	1	1	1	4	4	4
HL 920 x 368	65	58	1	1	1	3	4	4
HL 920 x 390	61	55	1	1	1	3	4	4
HL 920 x 420	57	51	1	1	1	2	4	4
HL 920 x 449	53	48	1	1	1	2	4	4
HL 920 x 491	49	44	1	1	1	1	3	4
HL 920 x 537	45	41	1	1	1	1	2	3
HL 920 x 588	42	37	1	1	1	1	1	2
HL 920 x 656	38	34	1	1	1	1	1	2
HL 920 x 725	32	31	1	1	1	1	1	1
HL 920 x 787	26	29	1	1	1	1	1	1
HL 920 x 970	82	24	1	1	1	1	1	1
HL 1000 AA	76	73	1	1	2	4	4	4
HL 1000 A	66	68	1	1	2	4	4	4
HL 1000 B	60	59	1	1	1	4	4	4
HL 1000 M	51	54	1	1	1	3	4	4
HL 1000 x 443	46	50	1	1	1	2	4	4
HL 1000 x 483	45	46	1	1	1	2	4	4
HL 1000 x 539	42	42	1	1	1	1	2	4
HL 1000 x 554	39	41	1	1	1	1	2	3
HL 1000 x 591	34	39	1	1	1	1	2	3
HL 1000 x 642	29	36	1	1	1	1	1	2
HL 1000 x 748	76	31	1	1	1	1	1	1
HL 1000 x 883	67	27	1	1	–	1	1	–
HL 1100 A	61	68	1	1	2	4	4	4
HL 1100 B	53	60	1	1	1	4	4	4
HL 1100 M	53	55	1	1	1	4	4	4
HL 1100 R	42	48	1	1	1	2	4	4

PROFILO			FLESSIONE			COMPRESSIONE		
HP	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
HP 200 x 43	181	219	3	3	4	3	3	4
HP 200 x 53	145	176	1	3	3	1	3	3
HP 220 x 57	143	174	2	3	3	2	3	3
HP 260 x 75	129	156	3	3	4	3	3	4
HP 260 x 87	111	135	1	3	3	1	3	3
HP 305 x 79	147	178	3	4	4	3	4	4
HP 305 x 88	132	159	3	4	4	3	4	4
HP 305 x 95	122	148	3	3	4	3	3	4
HP 305 x 110	106	129	2	3	3	2	3	3
HP 305 x 126	94	113	1	2	3	1	2	3
HP 305 x 149	80	97	1	1	2	1	1	2
HP 305 x 180	67	81	1	1	1	1	1	1
HP 305 x 186	65	79	1	1	1	1	1	1
HP 305 x 223	55	67	1	1	1	1	1	1
HP 320 x 88	128	155	3	4	4	3	4	4

VALORI DEI FATTORI DI SEZIONE E CLASSI DI DUTTILITÀ DI PROFILATI LAMINATI

PROFILO			FLESSIONE			COMPRESSIONE		
HP	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
HP 320 x 103	111	135	2	3	4	2	3	4
HP 320 x 117	98	119	1	3	3	1	3	3
HP 320 x 147	80	96	1	1	2	1	1	2
HP 320 x 184	65	78	1	1	1	1	1	1
HP 360 x 84	162	196	4	4	4	4	4	4
HP 360 x 109	126	153	3	4	4	3	4	4
HP 360 x 133	104	126	3	3	4	3	3	4
HP 360 x 152	92	111	2	3	3	2	3	3
HP 360 x 174	81	98	1	3	3	1	3	3
HP 360 x 180	78	95	1	3	3	1	3	3
HP 400 x 122	116	141	3	4	4	3	4	4
HP 400 x 140	102	124	3	4	4	3	4	4
HP 400 x 158	91	111	2	3	4	2	3	4
HP 400 x 176	82	100	1	3	3	1	3	3
HP 400 x 194	75	91	1	3	3	1	3	3
HP 400 x 213	69	84	1	2	3	1	2	3
HP 400 x 231	64	77	1	1	2	1	1	2

PROFILO			FLESSIONE			COMPRESSIONE		
INP	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
INP 80	346	401	4	4	–	4	4	–
INP 100	302	349	1	1	–	1	1	–
INP 120	268	309	1	1	–	1	1	–
INP 140	238	274	1	1	–	1	1	–
INP 160	220	252	1	1	–	1	1	–
INP 180	200	229	1	1	–	1	1	–
INP 200	185	212	1	1	–	1	1	–
INP 220	171	196	1	1	–	1	1	–
INP 240	160	183	1	1	–	1	1	–
INP 260	149	170	1	1	–	1	1	–
INP 280	139	158	1	1	–	1	1	–
INP 300	131	149	1	1	–	1	1	–
INP 320	123	140	1	1	–	1	1	–
INP 340	117	133	1	1	–	1	1	–
INP 360	110	125	1	1	–	1	1	–
INP 380	105	119	1	1	–	1	1	–
INP 400	100	113	1	1	–	1	1	–
INP 450	89	101	1	1	–	1	1	–
INP 500	81	91	1	1	–	1	1	–
INP 550	75	85	1	1	–	1	1	–
INP 600	68	76	1	1	–	1	1	–

PROFILO			FLESSIONE			COMPRESSIONE		
IPE	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
IPE 80 A	437	509	1	1	–	1	1	–
IPE 80	369	429	1	1	–	1	1	–
IPE A 100	389	452	1	1	–	1	1	–
IPE 100	334	387	1	1	–	1	1	–
IPE A 120	370	428	1	1	1	1	1	2
IPE 120	311	360	1	1	1	1	1	1
IPE A 140	354	409	1	1	1	1	2	3
IPE 140	291	335	1	1	1	1	1	2
IPE A 160	332	382	1	1	1	1	3	4
IPE 160	269	310	1	1	1	1	1	2
IPE A 180	308	354	1	1	1	2	3	4
IPE 180	253	291	1	1	1	1	2	3
IPE O 180	226	260	1	1	1	1	1	2
IPE A 200	283	326	1	1	1	2	4	4
IPE 200	235	270	1	1	1	1	2	3
IPE O 200	212	244	1	1	1	1	1	2
IPE A 220	260	298	1	1	1	2	4	4
IPE 220	221	254	1	1	1	1	2	4
IPE O 220	200	230	1	1	1	1	2	2
IPE A 240	240	276	1	1	2	2	4	4
IPE 240	205	236	1	1	1	1	2	4
IPE O 240	185	213	1	1	1	1	2	3
IPE A 270	230	265	1	1	2	3	4	4
IPE 270	197	227	1	1	1	2	3	4
IPE O 270	170	195	1	1	1	1	2	3
IPE A 300	216	248	1	2	3	3	4	4
IPE 300	188	216	1	1	1	2	4	4
IPE O 300	163	187	1	1	1	1	3	4
IPE A 330	199	228	1	1	2	3	4	4
IPE 330	175	200	1	1	1	2	4	4
IPE O 330	152	175	1	1	1	1	3	4
IPE A 360	185	211	1	1	2	4	4	4
IPE 360	163	186	1	1	1	2	4	4
IPE O 360	142	162	1	1	1	1	3	4
IPE A 400	176	200	1	1	2	4	4	4
IPE 400	152	174	1	1	1	3	4	4
IPE O 400	135	154	1	1	1	2	3	4
IPE A 450	165	187	1	1	2	4	4	4
IPE 450	143	162	1	1	1	3	4	4
IPE O 450	122	138	1	1	1	2	4	4
IPE A 500	152	172	1	1	1	4	4	4
IPE 500	134	151	1	1	1	3	4	4
IPE O 500	114	129	1	1	1	2	4	4
IPE A 550	142	160	1	1	2	4	4	4
IPE 550	124	140	1	1	1	4	4	4
IPE O 550	108	121	1	1	1	2	4	4
IPE A 600	131	147	1	1	2	4	4	4
IPE 600	115	129	1	1	1	4	4	4
IPE O 600	93	104	1	1	1	2	4	4
750 x 137	128	144	1	2	–	4	4	–
750 x 147	120	134	1	1	2	4	4	4
750 x 173	102	114	1	1	1	4	4	4
750 x 196	91	102	1	1	1	4	4	4

VALORI DEI FATTORI DI SEZIONE E CLASSI DI DUTTILITÀ DI PROFILATI LAMINATI

PROFILO			FLESSIONE			COMPRESSIONE		
J	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
J 76 x 76 x 13	220	268	1	1	–	1	1	–
J 76 x 76 x 15	191	234	1	1	–	1	1	–
J 89 x 89 x 19	169	205	1	1	–	1	1	–
J 102 x 44 x 7	335	383	1	1	–	1	1	–
J 102 x 102 x 23	163	198	1	1	–	1	1	–
J 114 x 114 x 27	155	189	1	1	–	1	1	–
J 127 x 76 x 16	217	254	1	1	–	1	1	–
J 127 x 114 x 27	164	198	1	1	–	1	1	–
J 127 x 114 x 29	151	182	1	1	–	1	1	–
J 152 x 127 x 37	137	164	1	1	–	1	1	–
J 203 x 152 x 52	124	147	1	1	–	1	1	–
J 254 x 114 x 37	174	198	1	1	–	1	1	–
J 254 x 203 x 82	102	121	1	1	–	1	1	–

PROFILO			FLESSIONE			COMPRESSIONE		
PFC	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
PFC 100x50x10	254	292	1	1	–	1	1	–
PFC 125x65x15	226	261	1	1	–	1	1	–
PFC 150x75x18	222	255	1	1	–	1	1	–
PFC 150x90x24	181	210	1	1	–	1	1	–
PFC 180x75x20	218	247	1	1	–	1	1	–
PFC 180x90x26	184	211	1	1	–	1	1	–
PFC 200x75x23	203	228	1	1	–	1	1	–
PFC 200x90x30	172	195	1	1	–	1	1	–
PFC 230x75x26	203	226	1	1	–	1	2	–
PFC 230x90x32	171	193	1	1	–	1	1	–
PFC 260x75x28	206	228	1	1	–	1	2	–
PFC 260x90x35	171	192	1	1	–	1	1	–
PFC 300x90x41	159	176	1	1	–	1	2	–
PFC 300x100x46	150	167	1	1	–	1	1	–
PFC 380x100x54	150	164	1	1	–	2	3	–
PFC 430x100x64	149	161	1	1	–	1	3	–

PROFILO			FLESSIONE			COMPRESSIONE		
MC	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
MC 150 x 17,9	205	233	1	1	–	1	1	–
MC 150 x 22,5	173	199	1	1	–	1	1	–
MC 150 x 22,8	183	213	1	1	–	1	1	–
MC 150 x 24,3	159	184	1	1	–	1	1	–
MC 150 x 26,8	156	182	1	1	–	1	1	–
MC 180 x 28,4	161	185	1	1	–	1	1	–
MC 180 x 33,8	137	158	1	1	–	1	1	–
MC 200 x 12,6	331	361	1	1	–	2	4	–
MC 200 x 27,8	171	192	1	1	–	1	1	–
MC 200 x 29,8	159	179	1	1	–	1	1	–
MC 200 x 31,8	156	178	1	1	–	1	1	–
MC 200 x 33,9	146	167	1	1	–	1	1	–
MC 230 x 35,6	151	170	1	1	–	1	1	–
MC 230 x 37,8	142	160	1	1	–	1	1	–
MC 250 x 12,5	377	401	1	1	–	4	4	–
MC 250 x 33	173	193	1	1	–	1	1	–
MC 250 x 37	156	174	1	1	–	1	1	–
MC 250 x 42,4	143	161	1	1	–	1	1	–
MC 250 x 50	122	139	1	1	–	1	1	–
MC 250 x 61,2	100	114	1	1	–	1	1	–
MC 310 x 15,8	354	373	1	1	–	4	4	–
MC 310 x 46	149	165	1	1	–	1	1	–
MC 310 x 52	131	145	1	1	–	1	1	–
MC 310 x 60	114	127	1	1	–	1	1	–
MC 310 x 67	102	114	1	1	–	1	1	–
MC 310 x 74	93	104	1	1	–	1	1	–
MC 330 x 47,3	156	172	1	1	–	1	1	–
MC 330 x 52	141	157	1	1	–	1	1	–
MC 330 x 60	124	138	1	1	–	1	1	–
MC 330 x 74	100	112	1	1	–	1	1	–
MC 460 x 63,5	146	158	1	1	–	1	3	–
MC 460 x 68,2	137	149	1	1	–	1	2	–
MC 460 x 77,2	121	131	1	1	–	1	1	–
MC 460 x 86	109	119	1	1	–	1	1	–

PROFILO			FLESSIONE			COMPRESSIONE		
S	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
S 75 x 8,5	287	342	1	1	–	1	1	–
S 75 x 11,2	228	273	1	1	–	1	1	–
S 100 x 11,5	268	314	1	1	–	1	1	–
S 100 x 14,1	222	262	1	1	–	1	1	–
S 130 x 15	246	286	1	1	–	1	1	–
S 150 x 18,6	231	267	1	1	–	1	1	–
S 150 x 25,7	168	196	1	1	–	1	1	–
S 200 x 27,4	197	227	1	1	–	1	1	–
S 200 x 34	159	183	1	1	–	1	1	–
S 250 x 37,8	175	200	1	1	–	1	1	–
S 250 x 52	127	146	1	1	–	1	1	–
S 310 x 47,3	161	182	1	1	–	1	2	–
S 310 x 52	146	166	1	1	–	1	1	–
S 310 x 60,7	126	144	1	1	–	1	1	–
S 310 x 74	104	118	1	1	–	1	1	–
S 380 x 64	141	158	1	1	–	1	3	–
S 380 x 74	122	137	1	1	–	1	1	–
S 460 x 81,4	129	144	1	1	–	2	3	–
S 460 x 104	102	113	1	1	–	1	1	–
S 510 x 98,2	117	130	1	1	–	2	3	–
S 510 x 112	104	115	1	1	–	1	2	–
S 510 x 128	93	104	1	1	–	1	1	–
S 510 x 143	84	94	1	1	–	1	1	–
S 610 x 119	114	125	1	1	–	4	4	–
S 610 x 134	101	111	1	1	–	2	3	–
S 610 x 149	91	100	1	1	–	1	2	–
S 610 x 158	90	100	1	1	–	2	3	–
S 610 x 180	78	87	1	1	–	1	1	–

VALORI DEI FATTORI DI SEZIONE E CLASSI DI DUTTILITÀ DI PROFILATI LAMINATI

PROFILO			FLESSIONE			COMPRESSIONE		
U	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
U 40 x 20	355	410	1	1	–	1	1	–
U 50 x 25	316	366	1	1	–	1	1	–
U 60 x 30	295	341	1	1	–	1	1	–
U 65 x 42	264	311	1	1	–	1	1	–

PROFILO			FLESSIONE			COMPRESSIONE		
UB	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
UB 127 x 76 x 13	279	325	1	1	–	1	1	–
UB 152 x 89 x 16	270	314	1	1	–	1	2	–
UB 178 x 102 x 19	262	304	1	1	1	1	2	4
UB 203 x 102 x 23	234	269	1	1	1	1	3	4
UB 203 x 133 x 25	244	286	1	2	3	1	2	4
UB 203 x 133 x 30	207	242	1	1	1	1	2	2
UB 254 x 102 x 22	281	318	1	1	–	3	4	–
UB 254 x 102 x 25	248	280	1	1	–	2	4	–
UB 254 x 102 x 28	222	251	1	1	–	2	4	–
UB 254 x 146 x 31	231	268	1	2	–	2	4	–
UB 254 x 146 x 37	196	227	1	1	–	2	4	–
UB 254 x 146 x 43	170	197	1	1	–	1	2	–
UB 305 x 102 x 25	282	314	1	1	–	4	4	–
UB 305 x 102 x 28	250	279	1	1	–	4	4	–
UB 305 x 102 x 33	217	241	1	1	–	3	4	–
UB 305 x 127 x 37	201	227	1	1	–	2	4	–
UB 305 x 127 x 42	179	202	1	1	–	2	3	–
UB 305 x 127 x 48	158	178	1	1	–	1	2	–
UB 305 x 165 x 40	209	242	1	1	–	4	4	–
UB 305 x 165 x 46	184	212	1	1	–	3	4	–
UB 305 x 165 x 54	159	183	1	1	–	2	3	–
UB 356 x 127 x 33	248	278	1	1	–	4	4	–
UB 356 x 127 x 39	212	237	1	1	–	4	4	–
UB 356 x 171 x 45	207	236	1	2	–	4	4	–
UB 356 x 171 x 51	184	210	1	1	–	4	4	–
UB 356 x 171 x 57	165	189	1	1	–	3	4	–
UB 356 x 171 x 67	142	162	1	1	–	2	4	–
UB 406 x 140 x 39	240	268	1	2	–	4	4	–
UB 406 x 140 x 46	205	229	1	1	–	4	4	–
UB 406 x 178 x 54	189	215	1	2	3	4	4	4
UB 406 x 178 x 60	172	195	1	1	1	4	4	4
UB 406 x 178 x 67	154	175	1	1	1	3	4	4
UB 406 x 178 x 74	140	159	1	1	1	2	4	4
UB 457 x 152 x 52	199	222	1	1	2	4	4	4
UB 457 x 152 x 60	175	195	1	1	1	4	4	4
UB 457 x 152 x 67	157	175	1	1	1	4	4	4
UB 457 x 152 x 74	143	159	1	1	1	4	4	4
UB 457 x 152 x 82	130	145	1	1	1	3	4	4
UB 457 x 191 x 67	169	191	1	1	2	4	4	4
UB 457 x 191 x 74	153	173	1	1	1	4	4	4
UB 457 x 191 x 82	139	158	1	1	1	3	4	4
UB 457 x 191 x 89	129	146	1	1	1	3	4	4

PROFILO			FLESSIONE			COMPRESSIONE		
UB	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
UB 457 x 191 x 98	118	133	1	1	1	2	4	4
UB 533 x 210 x 82	157	177	1	1	3	4	4	4
UB 533 x 210 x 92	141	159	1	1	1	4	4	4
UB 533 x 210 x101	129	145	1	1	1	4	4	4
UB 533 x210 x109	120	135	1	1	1	3	4	4
UB 533 x 210 x122	108	122	1	1	1	2	4	4
UB 610 x 229 x101	143	161	1	1	2	4	4	4
UB 610 x 229 x113	129	145	1	1	1	4	4	4
UB 610 x 229 x125	117	131	1	1	1	4	4	4
UB 610 x 229 x140	105	118	1	1	1	3	4	4
UB 610 x 305 x149	110	126	1	1	2	4	4	4
UB 610 x 305 x179	92	106	1	1	1	3	4	4
UB 610 x 305 x238	71	81	1	1	1	1	2	3
UB 686 x 254 x125	130	145	1	1	2	4	4	4
UB 686 x 254 x140	116	131	1	1	1	4	4	4
UB 686 x 254 x152	107	121	1	1	1	4	4	4
UB 686 x 254 x170	97	109	1	1	1	4	4	4
UB 762 x 267 x147	120	134	1	1	2	4	4	4
UB 762 x 267 x173	103	115	1	1	1	4	4	4
UB 762 x 267 x197	91	102	1	1	1	4	4	4
UB 838 x 292 x176	111	124	1	1	2	4	4	4
UB 838 x 292 x194	101	113	1	1	2	4	4	4
UB 838 x 292 x226	87	98	1	1	1	4	4	4
UB 914 x 305 x201	104	116	1	1	–	4	4	–
UB 914 x 305 x224	93	104	1	1	2	4	4	4
UB 914 x 305 x 253	83	93	1	1	1	4	4	4
UB 914 x 305 x289	73	82	1	1	1	4	4	4
UB 914 x 419 x343	69	78	1	1	1	3	4	4
UB 914 x 419 x388	61	70	1	1	1	2	4	4
UB1016 x305 x222	98	108	1	1	–	4	4	–
UB1016 x 305 x249	88	97	1	1	2	4	4	4
UB1016 x 305 x272	81	89	1	1	2	4	4	4
UB1016 x 305 x314	70	78	1	1	1	4	4	4
UB1016 x 305 x349	64	70	1	1	1	3	4	4
UB1016 x 305 x393	57	63	1	1	1	2	4	4
UB1016 x305 x415	54	60	1	1	1	2	3	4
UB1016 x 305 x438	51	57	1	1	1	1	3	4
UB1016 x 305 x494	46	51	1	1	1	1	2	3
UB1016 x 305 x584	39	44	1	1	1	1	1	2

PROFILO			FLESSIONE			COMPRESSIONE		
UBP	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
UBP 203x203x45	172	208	2	3	4	2	3	4
UBP 203x203x54	144	174	1	3	3	1	3	3
UBP 254x254x63	152	184	3	3	4	3	3	4
UBP 254x254x71	136	164	2	3	4	2	3	4
UBP 254x254x85	114	138	1	3	3	1	3	3
UBP 305x305x79	146	177	3	4	4	3	4	4
UBP 305x305x88	132	159	3	4	4	3	4	4

VALORI DEI FATTORI DI SEZIONE E CLASSI DI DUTTILITÀ DI PROFILATI LAMINATI

PROFILO			FLESSIONE			COMPRESSIONE		
UBP	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
UBP 305x305x95	122	148	3	3	4	3	3	4
UBP 305x305x110	106	129	2	3	3	2	3	3
UBP 305x305x126	94	113	1	2	3	1	2	3
UBP 305x305x149	80	97	1	1	2	1	1	2
UBP 305x305x186	65	79	1	1	1	1	1	1
UBP 305x305x223	55	67	1	1	1	1	1	1
UBP 356x368x109	126	153	3	4	4	3	4	4
UBP 356x368x133	104	126	3	3	4	3	3	4
UBP 356x368x152	92	111	2	3	3	2	3	3
UBP 356x368x174	81	98	1	3	3	1	3	3

PROFILO			FLESSIONE			COMPRESSIONE		
UC	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
UC 152 x 152 x 23	252	304	3	3	4	3	3	4
UC 152 x 152 x 30	195	235	1	1	3	1	1	3
UC 152 x 152 x 37	161	194	1	1	1	1	1	1
UC 203 x 203 x 46	168	202	1	3	3	1	3	3
UC 203 x 203 x 52	150	180	1	2	3	1	2	3
UC 203 x 203 x 60	131	158	1	1	2	1	1	2
UC 203 x 203 x 71	112	135	1	1	1	1	1	1
UC 203 x 203 x 86	94	113	1	1	1	1	1	1
UC 254 x 254 x 73	132	160	1	3	3	1	3	3
UC 254 x 254 x 89	110	133	1	1	2	1	1	2
UC 254 x 254 x 107	93	112	1	1	1	1	1	1
UC 254 x 254 x 132	76	92	1	1	1	1	1	1
UC 254 x 254 x 167	62	74	1	1	1	1	1	1
UC 305 x 305 x 97	120	145	1	3	3	1	3	3
UC 305 x 305 x 118	100	120	1	2	3	1	2	3
UC 305 x 305 x 137	87	105	1	1	1	1	1	1
UC 305 x 305 x 158	76	91	1	1	1	1	1	1
UC 305 x 305 x 198	62	74	1	1	1	1	1	1
UC 305 x 305 x 240	52	62	1	1	1	1	1	1
UC 305 x 305 x 283	45	54	1	1	1	1	1	1
UC 356 x 368 x 129	108	130	2	3	3	2	3	3
UC 356 x 368 x 153	92	111	1	2	3	1	2	3
UC 356 x 368 x 177	80	96	1	1	2	1	1	2
UC 356 x 368 x 202	71	85	1	1	1	1	1	1
UC 356 x 406 x 235	63	76	1	1	1	1	1	1
UC 356 x 406 x 287	52	63	1	1	1	1	1	1
UC 356 x 406 x 340	45	54	1	1	1	1	1	1
UC 356 x 406 x 393	39	48	1	1	1	1	1	1
UC 356 x 406 x 467	34	41	1	1	1	1	1	1
UC 356 x 406 x 551	29	35	1	1	1	1	1	1
UC 356 x 406 x 634	26	31	1	1	1	1	1	1

PROFILO			FLESSIONE			COMPRESSIONE		
UPE	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
UPE 80	291	341	1	1	–	1	1	–
UPE 100	278	322	1	1	–	1	1	–
UPE 120	259	298	1	1	–	1	1	–
UPE 140	247	282	1	1	–	1	1	–
UPE 160	235	267	1	1	–	1	1	–
UPE 180	225	254	1	1	–	1	1	–
UPE 200	213	240	1	1	–	1	1	–
UPE 220	198	223	1	1	–	1	1	–
UPE 240	188	211	1	1	–	1	1	–
UPE 270	178	199	1	1	–	1	2	–
UPE 300	153	171	1	1	–	1	1	–
UPE 330	138	153	1	1	–	1	1	–
UPE 360	130	144	1	1	–	1	1	–
UPE 400	120	133	1	1	–	1	1	–

PROFILO			FLESSIONE			COMPRESSIONE		
UPN	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
UPN 80	250	291	1	1	–	1	1	–
UPN 100	239	276	1	1	–	1	1	–
UPN 120	223	255	1	1	–	1	1	–
UPN 140	210	240	1	1	–	1	1	–
UPN 160	200	228	1	1	–	1	1	–
UPN 180	193	218	1	1	–	1	1	–
UPN 200	182	205	1	1	–	1	1	–
UPN 220	171	192	1	1	–	1	1	–
UPN 240	163	183	1	1	–	1	1	–
UPN 260	154	173	1	1	–	1	1	–
UPN 280	149	167	1	1	–	1	1	–
UPN 300	145	162	1	1	–	1	1	–
UPN 320	116	130	1	1	–	1	1	–
UPN 350	123	135	1	1	–	1	1	–
UPN 380	125	138	1	1	–	1	1	–
UPN 400	117	129	1	1	–	1	1	–

PROFILO			FLESSIONE			COMPRESSIONE		
W	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
W 100 x 100 x 19.3	201	243	1	1	–	1	1	–
W 130 x 130 x 23.8	201	243	1	1	–	1	1	–
W 130 x 130 x 28.1	172	208	1	1	–	1	1	–
W 150 x 100 x 13.5	336	393	1	3	–	1	3	–
W 150 x 100 x 18.0	253	297	1	1	–	1	1	–
W 150 x 100 x 24.0	197	231	1	1	–	1	1	–
W 150 x 150 x 22.5	259	313	3	3	4	3	3	4
W 150 x 150 x 29.8	198	238	1	2	3	1	2	3
W 150 x 150 x 37.1	160	193	1	1	1	1	1	1

VALORI DEI FATTORI DI SEZIONE E CLASSI DI DUTTILITÀ DI PROFILATI LAMINATI

PROFILO			FLESSIONE			COMPRESSIONE		
W	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
W 200 x 100 x 15.0	354	406	1	3	–	3	4	–
W 200 x 100 x 19.3	276	317	1	1	–	1	2	–
W 200 x 100 x 22.5	241	277	1	1	–	1	2	–
W 200 x 135 x 26.6	232	271	1	1	3	1	2	4
W 200 x 135 x 31.3	199	233	1	1	1	1	2	2
W 200 x 165 x 35.9	190	226	1	1	3	1	1	3
W 200 x 165 x 41.7	165	196	1	1	1	1	1	1
W 200 x 200 x 46.1	168	202	1	3	3	1	3	3
W 200 x 200 x 52	149	180	1	1	3	1	1	3
W 200 x 200 x 59	132	159	1	1	2	1	1	2
W 200 x 200 x 71	111	134	1	1	1	1	1	1
W 200 x 200 x 86	93	112	1	1	1	1	1	1
W 200 x 200 x 100	82	99	1	1	1	1	1	1
W 250 x 100 x 17.9	342	386	1	3	–	4	4	–
W 250 x 100 x 22.3	275	311	1	1	–	3	4	–
W 250 x 100 x 25.3	246	277	1	1	–	2	4	–
W 250 x 100 x 28.4	221	249	1	1	–	2	4	–
W 250 x 145 x 32.7	222	257	1	1	–	2	4	–
W 250 x 145 x 38.5	190	220	1	1	–	2	3	–
W 250 x 145 x 44.8	165	191	1	1	–	1	2	–
W 250 x 200 x 49.1	169	201	1	3	–	1	3	–
W 250 x 200 x 58	145	172	1	1	–	1	1	–
W 250 x 200 x 67	127	151	1	1	–	1	1	–
W 250 x 250 x 73	132	159	1	2	3	1	2	3
W 250 x 250 x 80	121	146	1	2	3	1	2	3
W 250 x 250 x 89	109	132	1	1	2	1	1	2
W 250 x 250 x 101	97	117	1	1	1	1	1	1
W 250 x 250 x 115	87	104	1	1	1	1	1	1
W 250 x 250 x 131	77	92	1	1	1	1	1	1
W 250 x 250 x 149	68	82	1	1	1	1	1	1
W 250 x 250 x 167	62	74	1	1	1	1	1	1
W 310 x 100 x 21.0	329	367	1	2	–	4	4	–
W 310 x 100 x 23.8	292	326	1	1	–	4	4	–
W 310 x 100 x 28.3	249	277	1	1	–	4	4	–
W 310 x 100 x 32.7	216	241	1	1	–	3	4	–
W 310 x 165 x 38.7	220	253	1	2	–	4	4	–
W 310 x 165 x 44.5	193	222	1	1	–	3	4	–
W 310 x 165 x 52	166	191	1	1	–	2	4	–
W 310 x 200 x 60	155	182	1	1	–	1	3	–
W 310 x 200 x 67	139	163	1	1	–	1	2	–
W 310 x 200 x 74	126	148	1	1	–	1	1	–
W 310 x 250 x 79	132	157	1	2	–	1	2	–
W 310 x 250 x 86	121	145	1	1	–	1	2	–
W 310 x 310 x 97	120	145	1	3	3	1	3	3
W 310 x 310 x 107	110	132	1	3	3	1	3	3
W 310 x 310 x 117	100	121	1	2	3	1	2	3
W 310 x 310 x 129	91	110	1	1	2	1	1	2
W 310 x 310 x 143	83	100	1	1	1	1	1	1
W 310 x 310 x 158	76	92	1	1	1	1	1	1
W 310 x 310 x 179	68	82	1	1	1	1	1	1
W 310 x 310 x 202	60	73	1	1	1	1	1	1
W 310 x 310 x 226	55	66	1	1	1	1	1	1
W 310 x 310 x 253	49	59	1	1	1	1	1	1
W 310 x 310 x 283	45	54	1	1	1	1	1	1

PROFILO			FLESSIONE			COMPRESSIONE		
W	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
W 310 x 310 x 313	41	49	1	1	1	1	1	1
W 310 x 310 x 342	38	45	1	1	1	1	1	1
W 360 x 130 x 32.9	252	282	1	1	–	4	4	–
W 360 x 130 x 39.0	213	238	1	1	–	4	4	–
W 360 x 170 x 44	207	237	1	2	–	4	4	–
W 360 x 170 x 51	185	211	1	1	–	4	4	–
W 360 x 170 x 57.8	166	190	1	1	–	3	4	–
W 360 x 200 x 64	154	179	1	1	–	2	4	–
W 360 x 200 x 72	139	161	1	1	–	2	3	–
W 360 x 200 x 79+	126	147	1	1	–	1	2	–
W 360 x 250 x 91	123	145	1	1	–	1	2	–
W 360 x 250 x 101	111	131	1	1	–	1	2	–
W 360 x 250 x 110	103	121	1	1	–	1	1	–
W 360 x 250 x 122	94	110	1	1	–	1	1	–
W 360 x 370 x 134	104	125	2	3	3	2	3	3
W 360 x 370 x 147	95	114	1	3	3	1	3	3
W 360 x 370 x 162	87	105	1	2	3	1	2	3
W 360 x 370 x 179	79	95	1	1	2	1	1	2
W 360 x 370 x 196	72	87	1	1	1	1	1	1
W 360 x 410 x 216	68	82	1	1	1	1	1	1
W 360 x 410 x 237	63	76	1	1	1	1	1	1
W 360 x 410 x 262	57	69	1	1	1	1	1	1
W 360 x 410 x 287	52	63	1	1	1	1	1	1
W 360 x 410 x 314	48	58	1	1	1	1	1	1
W 360 x 410 x 347	44	53	1	1	1	1	1	1
W 360 x 410 x 382	40	49	1	1	1	1	1	1
W 360 x 410 x 421	37	45	1	1	1	1	1	1
W 360 x 410 x 463	34	41	1	1	1	1	1	1
W 360 x 410 x 509	31	38	1	1	1	1	1	1
W 360 x 410 x 551	29	35	1	1	1	1	1	1
W 360 x 410 x 592	28	33	1	1	1	1	1	1
W 360 x 410 x 634	26	31	1	1	1	1	1	1
W 360 x 410 x 677	25	30	1	1	1	1	1	1
W 360 x 410 x 744	23	27	1	1	1	1	1	1
W 360 x 410 x 818	21	25	1	1	1	1	1	1
W 360 x 410 x 900	19	23	1	1	1	1	1	1
W 360 x 410 x 990	18	22	1	1	1	1	1	1
W 360 x 410 x 1086	17	20	1	1	1	1	1	1
W 410 x 140 x 38.8	239	267	1	1	–	4	4	–
W 410 x 140 x 46.1	203	227	1	1	–	4	4	–
W 410 x 180 x 53	192	218	1	1	3	4	4	4
W 410 x 180 x 60	174	197	1	1	1	4	4	4
W 410 x 180 x 67	154	175	1	1	1	3	4	4
W 410 x 180 x 75	140	159	1	1	1	2	4	4
W 410 x 180 x 85	124	140	1	1	1	2	3	4
W 410 x 260 x 100	124	144	1	1	–	2	4	–
W 410 x 260 x 114	108	126	1	1	–	1	3	–
W 410 x 260 x 132	95	111	1	1	–	1	2	–
W 410 x 260 x 149	85	99	1	1	–	1	1	–
W 460 x 150 x 52	200	223	1	1	2	4	4	4
W 460 x 150 x 60	176	196	1	1	1	4	4	4
W 460 x 150 x 68	154	172	1	1	1	4	4	4
W 460 x 190 x 74	153	173	1	1	1	4	4	4
W 460 x 190 x 82	139	158	1	1	1	3	4	4

VALORI DEI FATTORI DI SEZIONE E CLASSI DI DUTTILITÀ DI PROFILATI LAMINATI

PROFILO			FLESSIONE			COMPRESSIONE		
W	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
W 460 x 190 x 89	129	145	1	1	1	3	4	4
W 460 x 190 x 97	119	135	1	1	1	2	4	4
W 460 x 190 x 106	110	124	1	1	1	1	3	4
W 460 x 280 x 113	120	139	1	1	–	2	4	–
W 460 x 280 x 128	106	124	1	1	–	2	3	–
W 460 x 280 x 144	95	110	1	1	–	1	2	–
W 460 x 280 x 158	87	102	1	1	–	1	2	–
W 460 x 280 x 177	78	91	1	1	–	1	1	–
W 460 x 280 x 193	72	84	1	1	–	1	1	–
W 460 x 280 x 213	66	77	1	1	–	1	1	–
W 460 x 280 x 235	60	70	1	1	–	1	1	–
W 460 x 280 x 260	55	64	1	1	–	1	1	–
W 530 x 165 x 66	180	199	1	1	–	4	4	–
W 530 x 165 x 74	159	176	1	1	–	4	4	–
W 530 x 165 x 85	141	157	1	1	–	4	4	–
W 530 x 210 x 92	140	158	1	1	–	4	4	–
W 530 x 210 x 101	128	145	1	1	–	4	4	–
W 530 x 210 x 109	120	135	1	1	–	3	4	–
W 530 x 210 x 123	107	120	1	1	–	2	4	–
W 530 x 210 x 138	96	108	1	1	–	1	3	–
W 530 x 315 x 150	103	119	1	1	–	2	4	–
W 530 x 315 x 165	94	109	1	1	–	2	3	–
W 530 x 315 x 182	86	99	1	1	–	1	3	–
W 530 x 315 x 196	80	92	1	1	–	1	2	–
W 530 x 315 x 219	72	84	1	1	–	1	1	–
W 530 x 315 x 248	64	74	1	1	–	1	1	–
W 530 x 315 x 272	59	68	1	1	–	1	1	–
W 530 x 315 x 300	54	62	1	1	–	1	1	–
W 610 x 180 x 82	162	179	1	1	–	4	4	–
W 610 x 180 x 92	145	160	1	1	–	4	4	–
W 610 x 230 x 101	142	160	1	1	–	4	4	–
W 610 x 230 x 113	128	144	1	1	–	4	4	–
W 610 x 230 x 125	117	131	1	1	1	4	4	4
W 610 x 230 x 140	105	118	1	1	1	3	4	4
W 610 x 230 x 153	97	108	1	1	1	3	4	4
W 610 x 325 x 155	109	125	1	2	3	4	4	4
W 610 x 325 x 174	97	112	1	1	2	3	4	4
W 610 x 325 x 195	87	100	1	1	1	2	4	4
W 610 x 325 x 217	79	91	1	1	1	2	3	4
W 610 x 325 x 241	73	83	1	1	1	1	3	4
W 610 x 325 x 262	66	76	1	1	1	1	2	3
W 610 x 325 x 285	61	70	1	1	1	1	1	2
W 610 x 325 x 341	52	60	1	1	1	1	1	1
W 610 x 325 x 415	43	50	1	1	1	1	1	1
W 610 x 325 x 455	40	46	1	1	1	1	1	1
W 610 x 325 x 498	37	42	1	1	1	1	1	1
W 610 x 325 x 551	34	39	1	1	1	1	1	1
W 690 x 250 x 125	129	145	1	1	–	4	4	–
W 690 x 250 x 140	117	131	1	1	–	4	4	–
W 690 x 250 x 152	108	121	1	1	1	4	4	4
W 690 x 250 x 170	97	109	1	1	1	4	4	4
W 690 x 250 x 192	87	97	1	1	1	3	4	4
W 760 x 265 x 147	120	134	1	1	–	4	4	–
W 760 x 265 x 161	110	123	1	1	1	4	4	4

PROFILO			FLESSIONE			COMPRESSIONE		
W	(m^{-1})	(m^{-1})	S235	S355	S460	S235	S355	S460
W 760 x 265 x 173	81	93	1	1	1	4	4	4
W 760 x 265 x 185	76	88	1	1	1	4	4	4
W 760 x 265 x 196	72	83	1	1	1	4	4	4
W 760 x 265 x 220	65	74	1	1	1	3	4	4
W 840 x 295 x 176	88	101	1	1	–	4	4	–
W 840 x 295 x 193	80	92	1	1	2	4	4	4
W 840 x 295 x 210	74	85	1	1	1	4	4	4
W 840 x 295 x 226	69	79	1	1	1	4	4	4
W 840 x 295 x 251	63	72	1	1	1	4	4	4
W 920 x 310 x 201	82	94	1	1	–	4	4	–
W 920 x 310 x 223	74	85	1	1	2	4	4	4
W 920 x 310 x 238	70	80	1	1	1	4	4	4
W 920 x 310 x 253	66	76	1	1	1	4	4	4
W 920 x 310 x 271	62	71	1	1	1	4	4	4
W 920 x 310 x 289	59	67	1	1	1	4	4	4
W 920 x 310 x 313	55	62	1	1	1	3	4	4
W 920 x 420 x 345	52	62	1	1	1	4	4	4
W 920 x 420 x 368	49	58	1	1	1	3	4	4
W 920 x 420 x 390	46	55	1	1	1	3	4	4
W 920 x 420 x 420	43	51	1	1	1	2	4	4
W 920 x 420 x 449	41	48	1	1	1	2	4	4
W 920 x 420 x 491	37	44	1	1	1	1	3	4
W 920 x 420 x 537	35	41	1	1	1	1	2	3
W 920 x 420 x 588	32	37	1	1	1	1	1	2
W 920 x 420 x 656	29	34	1	1	1	1	1	2
W 920 x 420 x 725	26	31	1	1	1	1	1	1
W 920 x 420 x 787	25	29	1	1	1	1	1	1
W 920 x 420 x 970	20	24	1	1	1	1	1	1
W 1000 x 300 x 222	79	90	1	1	–	4	4	–
W 1000 x 300 x 249	71	81	1	1	2	4	4	4
W 1000 x 300 x 272	66	74	1	1	2	4	4	4
W 1000 x 300 x 314	57	65	1	1	1	4	4	4
W 1000 x 300 x 350	52	59	1	1	1	3	4	4
W 1000 x 300 x 393	47	53	1	1	1	2	4	4
W 1000 x 300 x 415	44	50	1	1	1	2	3	4
W 1000 x 300 x 438	42	48	1	1	1	1	3	4
W 1000 x 300 x 494	38	43	1	1	1	1	2	3
W 1000 x 300 x 584	33	37	1	1	1	1	1	2
W 1000 x 400 x 296	63	73	1	1	2	4	4	4
W 1000 x 400 x 321	58	68	1	1	2	4	4	4
W 1000 x 400 x 371	51	59	1	1	1	4	4	4
W 1000 x 400 x 412	46	54	1	1	1	3	4	4
W 1000 x 400 x 443	43	50	1	1	1	2	4	4
W 1000 x 400 x 483	40	46	1	1	1	2	4	4
W 1000 x 400 x 539	36	42	1	1	1	1	2	4
W 1000 x 400 x 554	35	41	1	1	1	1	2	3
W 1000 x 400 x 591	33	38	1	1	1	1	2	3
W 1000 x 400 x 642	31	36	1	1	1	1	1	2
W 1000 x 400 x 748	27	31	1	1	1	1	1	1
W 1000 x 400 x 883	23	27	1	1	–	1	1	–
W 1100 x 400 x 343	59	68	1	1	2	4	4	4
W 1100 x 400 x 390	52	60	1	1	1	4	4	4
W 1100 x 400 x 433	47	55	1	1	1	4	4	4
W 1100 x 400 x 499	42	48	1	1	1	2	4	4